



### THE COMPLETE BOILER HOUSE SOLUTION LV-Pack SERIES FROM 600 KG/H TO 8400 KG/H

Babcock-Wanson has over 50 years of experience in the design and manufacture of electric boilers.

These boilers have been designed to meet the current challenges of energy optimisation and decarbonization of our industrial customers, with local authorities and governments imposing ever stricter emissions limits on greenhouse gasses.

The LV-Pack boiler has been developed by combining the best available technologies to achieve the highest level of efficiency, reliability and flexibility with zero emissions at the production site.

### ENVIRONMENTALLY FRIENDLY

**The LV-Pack boiler offers many environmental and operational benefits:**

- It does not consume any fossil fuel and therefore does not release any gaseous effluents into the atmosphere. From this perspective, the installation is very easy: There is no requirement for chimneys, fuel supply networks or storage tanks. In addition, no periodic monitoring of atmospheric emissions is required.
- Efficiencies of over 99% can be achieved as all incoming electrical energy is converted into thermal energy (only minor heat losses through the surfaces are to be deducted).
- Precise pressure control with multiple power stages allow the boiler to react quickly to load changes. This makes it possible to make quick starts to absorb available grid power when needed.



**RELIABLE &  
SAFE DESIGN**



**ENVIRONMENTALLY  
FRIENDLY**



**FLEXIBLE  
SOLUTION**



**FULL RANGE OF  
ANCILLARY EQUIPMENT**

### WHY CHOOSE THE LV-Pack FROM BABCOCK WANSON?

- Zero emission on site ( $\text{CO}_2$  -  $\text{NO}_x$ , -  $\text{SO}_x$ )
- >99% efficiency
- High turndown ratios
- Easy maintenance
- Robust construction for long life
- Connectivity with our **navienergy** system
- Easy proprietary mode of operation
- High availability
- Easy to install
- Reduced operating costs

# LV-Pack ELECTRIC INDUSTRIAL BOILERS

## REDUCED OPERATING COSTS

### ▪ Robust construction for increased lifespan

LV-Pack boilers are constructed from steel shells and flat bottoms held in place by tie rods that accommodate immersion heaters, offering numerous advantages in terms of performance, implementation and also for periodic maintenance operations. They are designed to allow both quick start-up and quick steam production, while protecting the immersion heaters from excessive stresses.

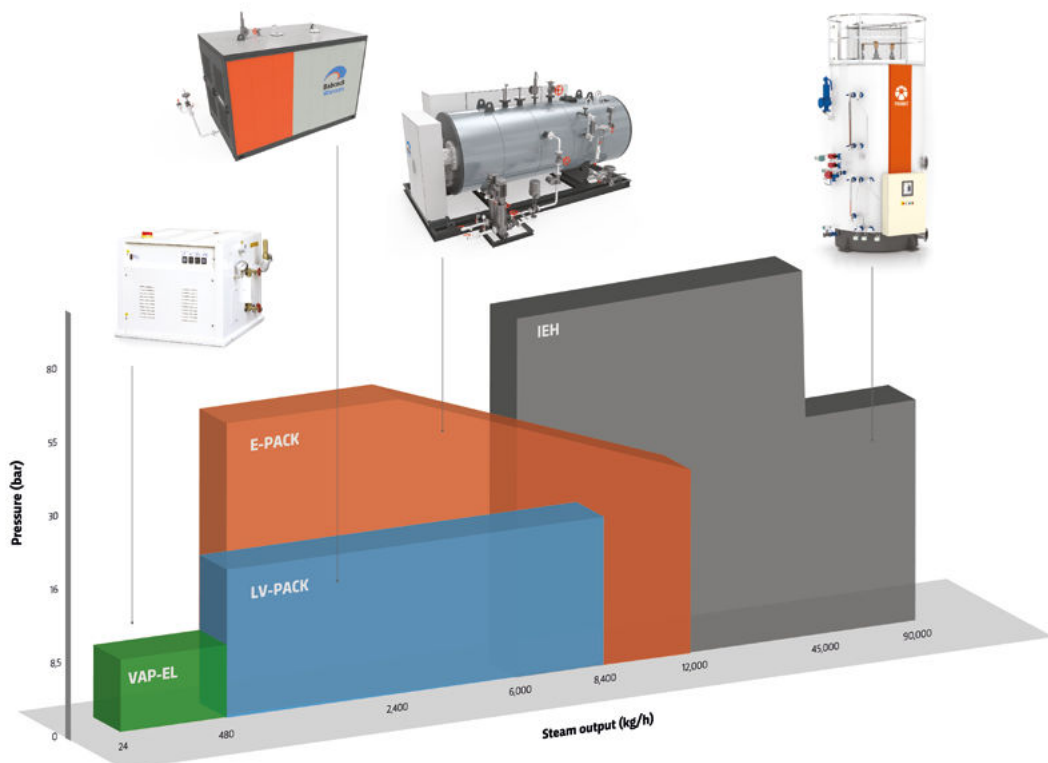


### ▪ Reduced operating costs

The control and instrumentation allow exclusive Babcock Wanson operating modes that adapt to the constraints of all industrial processes. The boiler is delivered with the Navinergy operating system which allows on-site and remote monitoring of operating parameters.

### ▪ Easy installation and commissioning

The boiler is delivered ready to operate. All that is required is to connect it to the electricity, the feed water and the steam users. Commissioning is controlled and repeatable and avoids the difficulties that can make the commissioning of a fired boiler more difficult from one site to another.



## BABCOCK WANSON GROUP ELECTRIC INDUSTRIAL BOILERS RANGE

With its Babcock Wanson and Parat brands, the Babcock Wanson Group is able to offer a wide range of industrial electric boilers to meet every need, capable of producing from 24 to 90,000 kg/h of steam.

**Babcock Wanson UK Limited** 7 Elstree Way, Borehamwood, Hertfordshire, WD6 1SA UK  
Tel: +44 (0) 20 8953 7111 | Email: [info@babcock-wanson.co.uk](mailto:info@babcock-wanson.co.uk) [www.babcock-wanson.com](http://www.babcock-wanson.com)

Designers and manufacturers of Industrial Boilers, Air Heaters, Thermal Fluid Heaters, Thermal Oxidisers, Water Treatment Plant and associated equipment. Registered Number 573874 London.

Babcock Wanson's policy is one of continuous improvement and the right is reserved to change specifications and dimensions at any time without notice.



Boilers & Burners

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## LV-Pack - models from 600 to 3000 - Dimensions

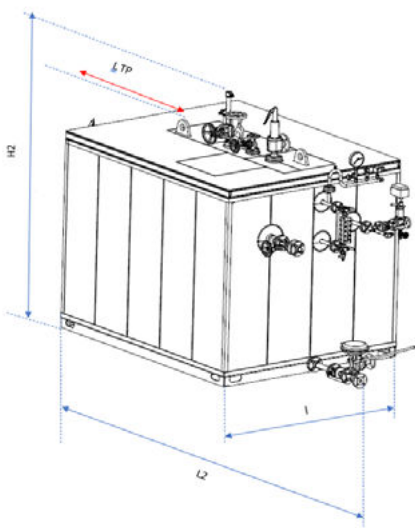
LV-Pack	model	600	900	1200	1500	1800	2250	3000
Steam Output <sup>(1)</sup>	Kg/h (+/- 5%)	600	900	1200	1500	1800	2250	3000
Power Output <sup>(1)</sup>	kW (+/- 5%)	400	600	800	1000	1200	1500	2000
Nominal voltage	V 3P	400 ou 690	400 ou 690	400 ou 690	690	690	690	690
Width l <sup>(2)</sup>	mm	1400	1400	1700	1700	1700	2000	2000
Length L2	mm	3400	3400	3400	3400	3400	3400	3400
Height H2	mm	1930	1930	2250	2250	2310	2610	2695
Weight fully flooded	Kg (+/- 10%)	3900	3900	5400	5500	5500	7600	7600
Immersion heater on both side		NO	NO	NO	NO	NO	NO	NO
Steam outlet valve	DN	50	50	80	80	80	100	100
Bottom blow down	DN	25	25	40	40	40	40	40
Pressure safety valve (outlet)	DN	32	32	50	50	50	65	65
Feedwater inlet	DN	40	40	40	40	40	40	40
Surface drain	DN	25	25	25	25	25	25	25

(1) Power output at up to 8 barg based on feedwater at 95°C.

(2) Width (l) given without control cabinet depth (additional width of 500 mm to be considered)

Standard design pressure: 15 barg - Specific max. design pressure: 18 barg

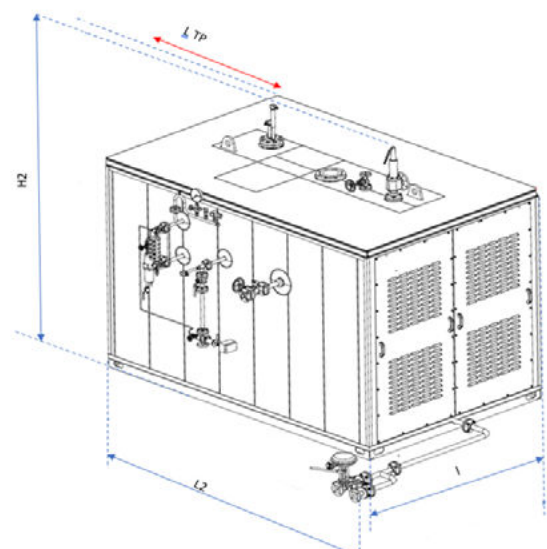
LTP : 1000 mm minimum



LV-Pack - models from 600 to 3000

## LV-Pack - models from 3600 to 8400 - Dimensions

LV-Pack	model	3600	4200	4800	5400	6000	6600	7200	7800	8400
Steam Output <sup>(1)</sup>	Kg/h (+/- 5%)	3600	4200	4800	5400	6000	6600	7200	7800	8400
Power Output <sup>(1)</sup>	kW (+/- 5%)	2400	2800	3000	3600	4000	4400	4800	5200	5600
Nominal voltage	V 3P	690	690	690	690	690	690	690	690	690
Width l <sup>(2)</sup>	mm	2010	2010	2010	2010	2410	2410	2410	2410	2410
Length L2	mm	4490	4490	4490	4490	4490	4490	4490	4490	4490
Height H2	mm	2355	2355	2410	2410	2810	2940	2940	2940	2940
Weight fully flooded	Kg (+/- 10%)	10500	10600	10600	12200	16000	16100	16200	16200	16300
Immersion heater on both side		YES	YES	YES	YES	YES	YES	YES	YES	YES
Steam outlet valve	DN	100	100	125	125	150	150	150	150	150
Bottom blow down	DN	40	40	40	40	40	40	40	40	40
Pressure safety valve (outlet)	DN	65	65	80	80	100	100	100	100	100
Feedwater inlet	DN	40	40	40	40	40	40	40	40	40
Surface drain	DN	25	25	25	25	25	25	25	25	25



LV-Pack - models from 3600 to 8400

# LV-Pack – DATASHEET

## Power control cabinets - Dimensions

LV-Pack	Power cabinet
600	1 ou 1b
900	2 ou 2b
1200	3 ou 3b
1500	4
1800	5
2250	6
3000	7
3600	8
4200	9
4800	5+7
5400	5+8
6000	7+7
6600	7+8
7200	8+8
7800	8+9
8400	9+9

Power cabinet	Power output (kW $\pm 5\%$ )	Voltage (V 3P+T)	Width (mm)	Height (mm)	Depth (mm)	Circuit breaker rating
1	400	690	2145	2200	600	400
1b	400	400	2145	2200	600	800
2	600	690	2145	2200	600	630
2b	600	400	2145	2200	600	1250
3	800	690	2200	2200	600	800
3b	800	400	2200	2200	600	1600
4	1000	690	2800	2200	600	1000
5	1200	690	2800	2200	600	1200
6	1500	690	3400	2200	600	1600
7	2000	690	4600	2200	600	2000
8	2400	690	4600	2200	600	2500
9	2800	690	4600	2200	600	3200

### Options:

- Electricity meter with 4-20mA report (power+current)
- Discount if power cabinet is installed in room < 30°C

## Main components of the power cabinet:

- Non-removable main circuit breaker, Isc of 50 kA/1s
- Earth leakage device for incoming supply
- Fuse protection for each stage
- Power regulation with contactors
- Air conditioning for Ambient Temperatures > 30°C and < 40°C
- General cabinet fault report
- Cable entry and exit on the same side, either top or bottom (to be confirmed when ordering)

## Command and control cabinet:

- 10-inches touchscreen on control panel
- Level/pressure safety control
- Surface drain and bottom blowdown monitoring
- Cabinet mounted on boiler up to model 3000



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